

EQUIP. TYPE R366A/UFR EXP. NO.

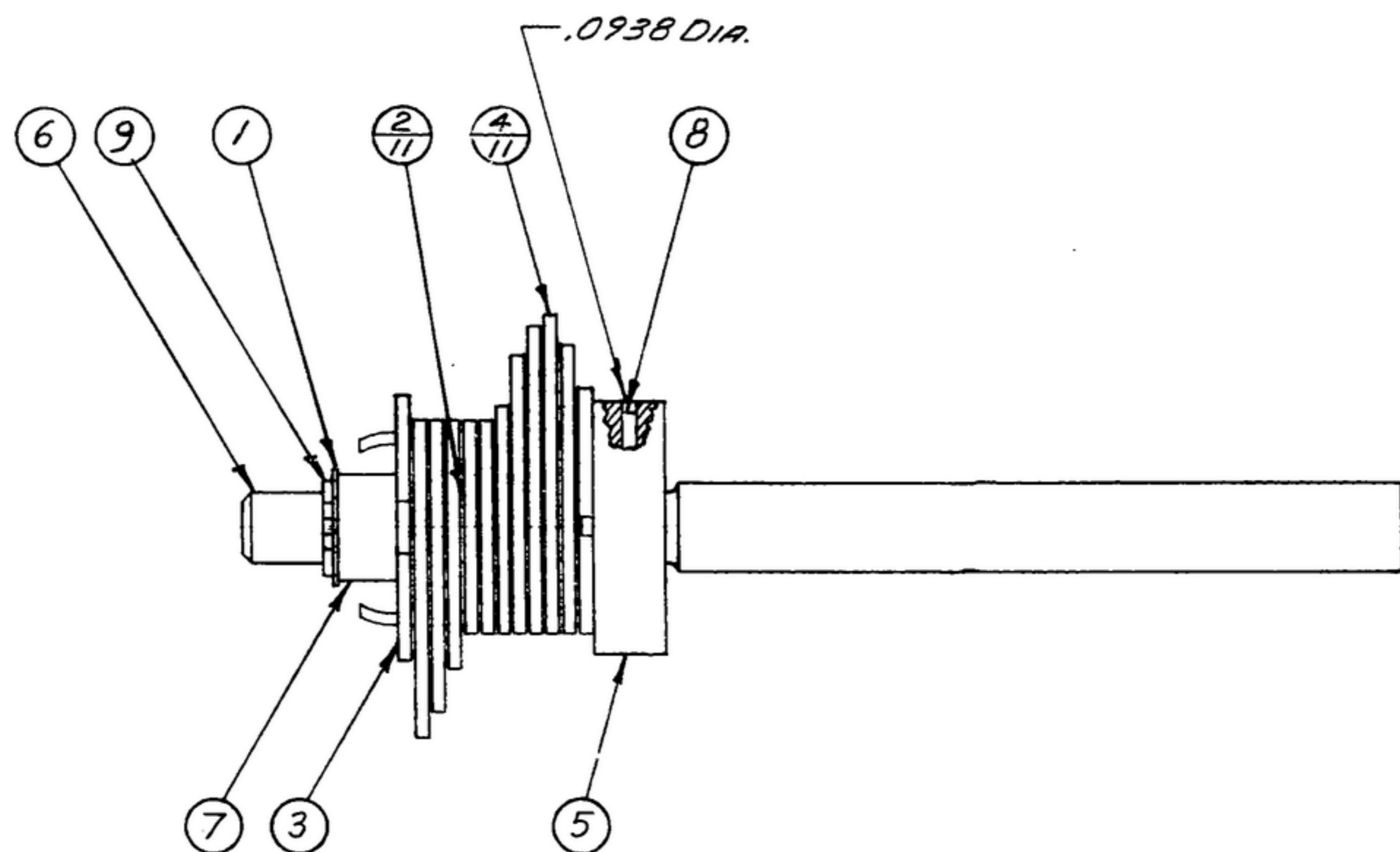
COL. 540 7522-002

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REVISIONS			
SYN	DESCRIPTION	DATE	APPROVAL



NOTES:

1. ASSEMBLE (1 THRU 7) SNUG AGAINST RING (9) & SECURE USING PIN (8) AS SHOWN.
2. BUSHING (7) TO BE DELETED ON NEXT ASSY.
3. THIS ASSY MUST WITHSTAND 6 FT. LBS. OF TORQUE ON SHAFT WITH THE RINGS LOCKED IN BOTH DIRECTIONS WITHOUT DEFORMATION OR SLIPPAGE.
4. IN ALL SPLIT BALLOONS TOP FIGURE IS MATERIAL LIST ITEM INDICATOR & BOTTOM FIGURE IS QUANTITY.

559 0267 002	9	1	SM-B-283171-1	RING-RETAINING.			
559 0244 002	8	1	SM-B-283160	PIN			
558 0285 002	7	1	SM-B-248936	BUSHING-SPECIAL			2
558 0230 002	6	1	SM-B-248881	SHAFT-TUNING			
558 0221 002	5	1	SM-B-248873	COLLAR STOP ASSY			
558 0218 002	4	11	SM-B-248870	WASHER-STOP			
558 0217 002	3	1	SM-B-248869	STOP-TUNING SHAFT			
558 0215 002	2	11	SM-B-248867	WASHER			
558 0046 002	1	1	SM-B-178411	WASHER			

SA

LIST OF MATERIAL

COLLINS PART NO. 558 0310 003

COLLINS NO.	QTY	NEXT ASSY	USED ON
558 0321 004	1	SM-D-248975	SC-DL-248775

UNLESS OTHERWISE SPECIFIED:
 DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005
 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
 MACHINED ANGLES MAY VARY ±.1°
 SHEARED ANGLES MAY VARY ±.5°
 BROKEN ANGLES MAY VARY ±1.
 ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
 ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

DRAWN: *Hamer*
 CHECKED: *AM*
 APPROVED: _____
 COLLINS RADIO CO.
 14214-PH-51-93
 SIGNAL CORPS
 REVIEWED: *PME*
 APPROVED: *HLV*
 DATE: 19 DEC 55
 SCALE: 2/1

DEPARTMENT OF THE ARMY
 SIGNAL CORPS ENGINEERING
 LABORATORIES
 FORT MONMOUTH NEW JERSEY
 SM-C-248961

APPLICATION

STOP ASSY-RF.